Any suggestions or comments to this instruction or product are welcome. Please contact us through our website or email engineer@sdcsecurity.com

INSTALLATION INSTRUCTIONS
1511-390AMP RETROFIT ARMATURE MOUNTING PLATE

For customers with high security requirements, the 1511-390MP Armature Mounting Plate provides an easy solution for replacing Locknetics 390+ Series with SDC’s Grade 1, 1510 Series EmLock® (sold separately).

The 1511-390AMP mounts to the existing sex bolt hole using the existing armature hardware, while only requiring only a minor modification to the frame.

Advantages:
- Uses the existing sex bolt prep and hardware. No additional holes are required through the door.
- Armature Mounting plate comes pre-tapped with the new armature mounting holes, saving time for the installer.
- All required hardware is included.
- When using the supplied template, only a slight modification is required to the frame. The existing holes will be concealed.
- Compatible with SDC’s 1510 Series (1650 lb. holding force) or 1570 Series (1200 lb. holding force) EmLock®.

1511-390AMP Installation:
- Align the existing sex bolt hole on the door with it’s corresponding hole on the supplied template (LH or RH). Mark and drill header holes for the new SDC EmLock®.
- Attach the Armature Mounting Plate to the door with the existing sex bolt hardware.
- Secure the Armature Mounting Plate to the door with the screws provided.
- Attach the Armature to the mounting plate using the supplied hardware. Attach the SDC lock mounting plate to the header.
The 1511-390AMP mounts to the existing sexbolt hole using the existing armature hardware.

**R.H. DOORS**

**L.H. DOORS**

Align existing sex bolt hole on the door, with its corresponding hole location on the template (L.H. or R.H.). Mark and drill holes for the new SDC lock.

**ATTACH ARMATURE MOUNTING PLATE TO DOOR WITH EXISTING SEX BOLT HARDWARE.**

**SECURE ARMATURE MOUNTING PLATE TO DOOR WITH SCREWS PROVIDED.**

**ATTACH ARMATURE TO MOUNTING PLATE.**

**R.H. DOOR SHOWN**

Refer to the 1500 EmLock ® Installation Manual for mounting and wiring instructions.