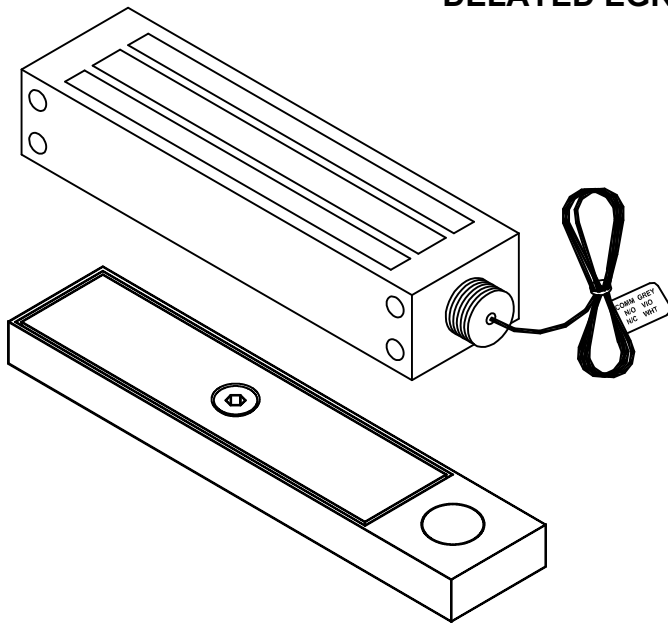




INSTALLATION INSTRUCTIONS

1575DE DELAYED EGRESS EMLOCK



PUSH UNTIL ALARM
SOUNDS. DOOR CAN BE
OPENED IN 15 SECONDS.

KEEP PUSHING. THIS DOOR WILL OPEN
IN 15 SECONDS. ALARM WILL SOUND.

*California Building
Code Compliant*

During installation, care must be taken to assure full electro-magnet and armature contact.

The Emlock and armature should be handled carefully. Any damage to the surface such as paint, burrs and dirt will hinder full holding power.

Although all SDC Emlocks are provided with the best possible plating for corrosion resistance, the continued impact of the armature against the Emlock may cause eventual wear of the plating.

If wear causes rust to occur, clean the surface using a fine abrasive pad. Do not use coarse material to clean surfaces.

After cleaning, do not touch the Emlock face or armature with your hands.

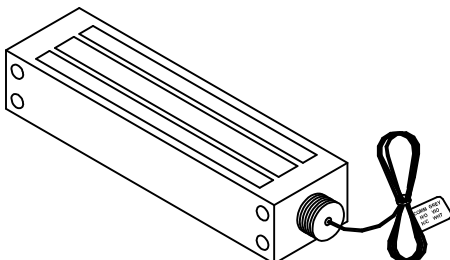
A rust inhibitor such as M1 manufactured by Starret, or LPS3 manufactured by LPS Laboratories (available at most hardware stores) may be applied.

Mount the Emlock to a door frame or similar structure. The armature is mounted to the door. The fabrication of additional mounting plates and angle brackets may be required by the installer. Due to various door designs, there is not a standard or recommended method of installation.

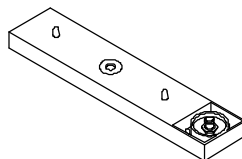
Emlocks are fail-safe (locked when energized) devices and require power to remain locked. A power supply with battery backup is required when power outages may interfere with desired security.

Included in Package

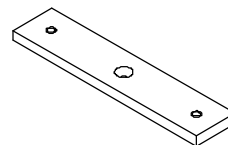
EMLOCK
1575DE



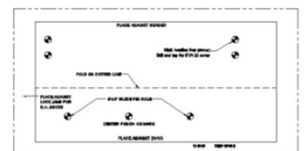
ARMATURE BASE
1511S-11



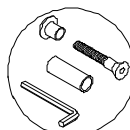
ARMATURE PLATE
1511S-12T



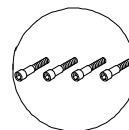
TEMPLATE
TEMP-1575DE



ARMATURE
SCREW PACK
1580S-101-C

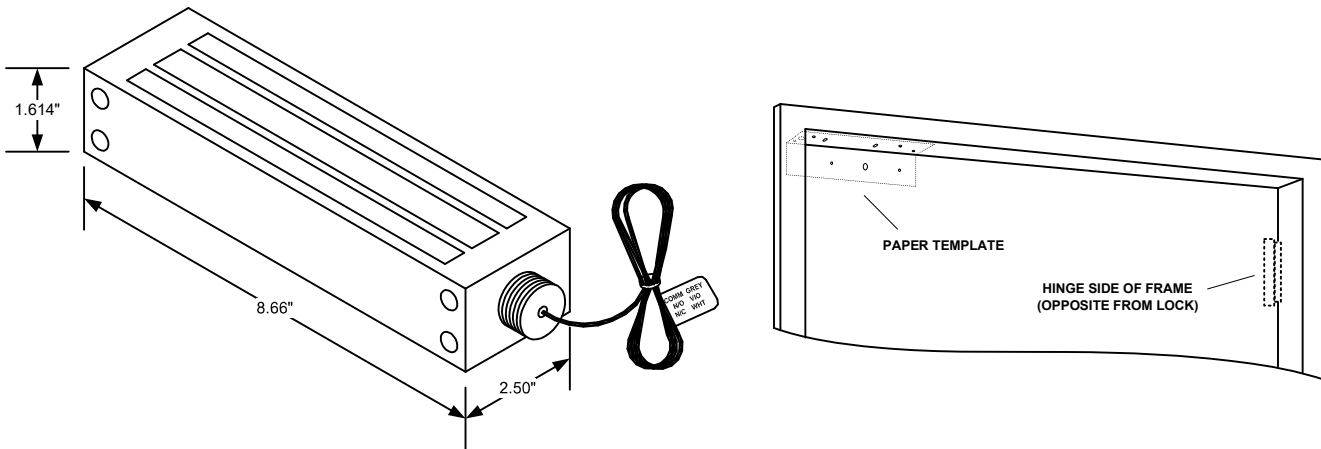


MOUNTING
SCREW PACK
1575-DE



Door and Frame Preparation Instructions

1. Locate the paper template and fold along the dotted line. Place the folded edge of the template against the door stop and door at the header while against the vertical stop, opposite the hinge side of the door. Tape in place at this position.
2. As indicated on the paper template, punch the designated hole locations on the frame and armature mounting holes on the door.
(NOTE: PRIOR TO DRILLING, INSPECT TO SEE IF ANY OF THE HOLES CANNOT BE DRILLED DUE TO THE FRAME OR DOOR CONFIGURATION. A FILLER PLATE OR ANGLE BRACKET MAY NEED TO BE FABRICATED.)
3. Drill and tap the four mounting holes as indicated on the paper template.
(NOTE: REFER TO FIGURES 1A, 1B, OR 1C ON PAGE 3 WITH REGARD TO SELECTING THE PROPER HOLE SIZE FOR ARMATURE MOUNTING BOLT.)



IMPORTANT! – PAPER TEMPLATE IS CRUCIAL FOR PROPER ALIGNMENT OF ARMATURE AND MAGNET

ARMATURE MOUNTING INSTRUCTIONS

1. Mount armature to door. (See figures 1A, 1B & 1C.) Verify that the armature trigger magnet is towards the conduit side of the lock.
2. Install the lock to the header with the four proper screws using the paper template provided. Snug the screws down (do not over torque).
3. Install the lock to the header with the 1/4-20 socket head screws encased in the lock.
4. With the lock mounted, close the door so the armature holder just comes into contact with the face of the lock. If the door is not completely closed when the lock & armature touch, open the door and reposition the lock away from the door.
(THIS IS TO PREVENT THE DOOR FROM USING THE LOCK AS THE DOOR STOP.)
5. Remove the lock, mark & punch all remaining screws. Drill & tap holes as indicated on the paper template and install all screws.
6. Reinstall the lock. At this point, if there is no need to remove the lock for painting or any other reason, install the anti-tamper plugs over the socket head mounting screws, using a soft hammer to avoid damage to the lock case.

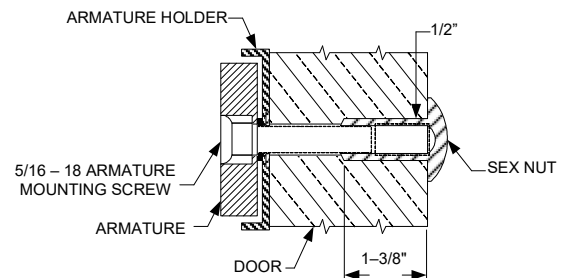
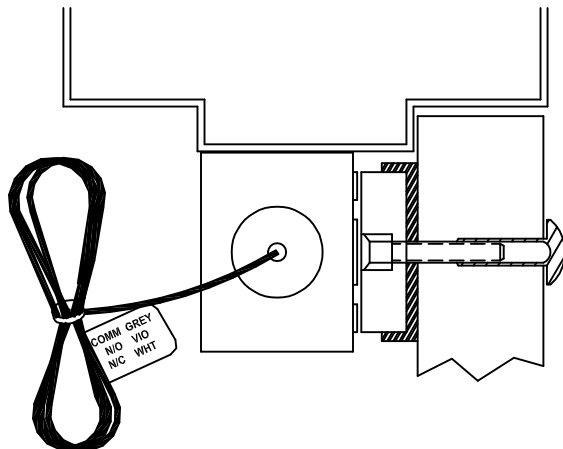


Figure 1A – SOLID WOOD DOOR

Drill exactly 3/8" diameter through the door. From sexnut side of door, drill 1/2" diameter hole 1-3/8" deep. Mount armature to door using armature hardware provided.

ALTERNATIVE ARMATURE MOUNTING

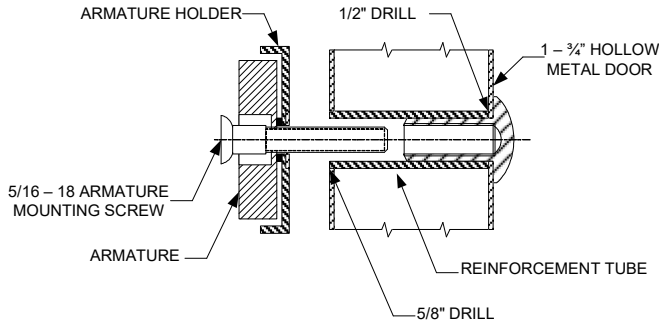


Figure 1B – HOLLOW METAL DOOR

From sexnut side of door, drill exactly 1/2" hole through one metal thickness only. From armature side of door, drill 5/8" hole to insert reinforcement tube. Press in sexnut & reinforcement tube all the way and mount armature to door using armature hardware provided.

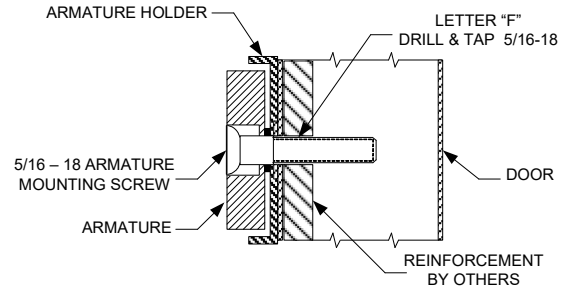
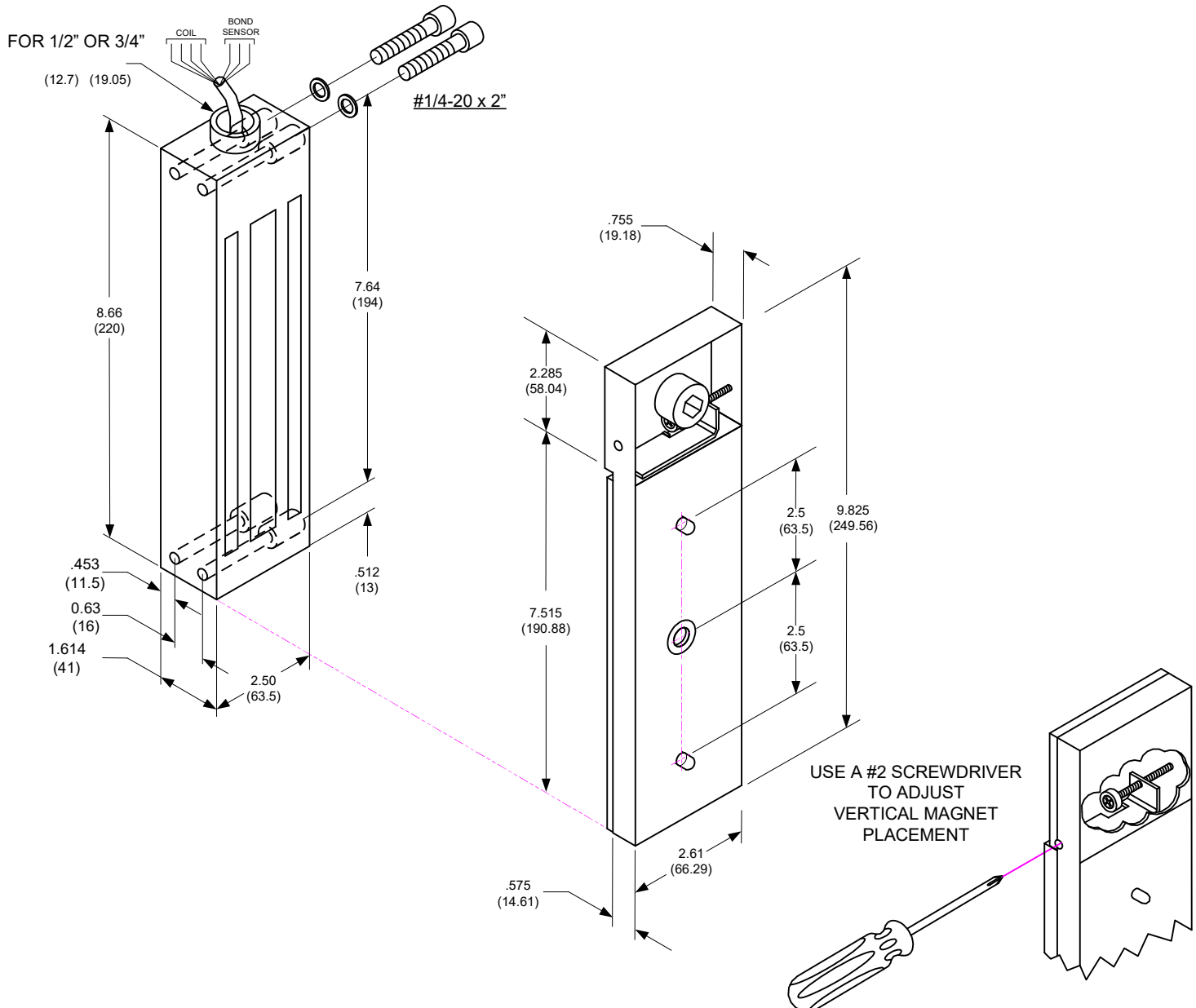


Figure 1C – REINFORCED ALUMINUM OR HOLLOW METAL DOOR

Use letter "F" drill and tap for 5/16-18 machine screw. Mount armature to door with armature hardware provided.



**WIRE GAUGE CHART**

To determine the correct wire gauge to use on a single “circuit” the following information is required:

1. The quantity, voltage and current draw of all lock(s) to be connected to the circuit.
2. The distance in feet from the power supply to the furthest lock on the circuit.

Add together the current draw (amps) of all locks on the same circuit. Using the AWG Chart below, cross reference the total amps with the distance between the power source and the furthest lock to determine the wire gauge required.

A single “circuit” describes a pair of wires run from the power supply to one or more locks that are wired in parallel. The distance from the power supply to the furthest lock in the “circuit” must not exceed the distance number shown in the chart below and is based on your selected wire gauge. If the distance shown in the chart is inadequate for your application, divide your locks up into 2 or more separate “circuits” and use the chart to check each circuit independently. Fewer locks on each circuit may allow you to use a smaller gauge wire or will allow you to increase the maximum distance between the power supply and the furthest lock on the circuit. More than one circuit can be connected on the same power supply as long as the combined current required from all connected circuits does not exceed the power supply rating.

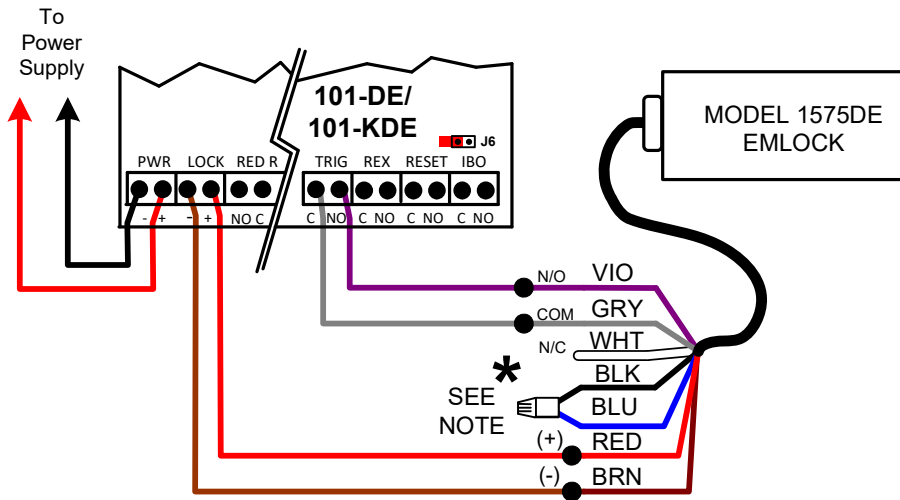
NOTE: All wiring must be installed in accordance with all state and local codes.

TOTAL AMPS	DISTANCE IN FEET FROM POWER SOURCE TO FARTHEST LOCKING DEVICE										
	25'	50'	75'	100'	150'	200'	250'	300'	400'	500'	1000'
.25	18	18	18	18	18	18	16	16	14	12	
.50	18	18	18	18	18	16	16	14	12		
.75	18	18	16	16	14	14	14	12			
1.00	18	18	16	16	14	12					
1.50	18	16	14	14	12						
2.00	18	16	14	12							
2.50	18	14	12								
3.00	16	14									
3.50	16										
MINIMUM WIRE GAUGE REQUIRED FOR 12 VOLTS AC OR DC											

TOTAL AMPS	DISTANCE IN FEET FROM POWER SOURCE TO FARTHEST LOCKING DEVICE										
	25'	50'	75'	100'	150'	200'	250'	300'	400'	500'	1000'
.25	18	18	18	18	18	18	18	18	18	16	16
.50	18	18	18	18	18	18	18	16	16	14	
.75	18	18	18	18	18	16	16	16	14	12	
1.00	18	18	18	18	16	16	14	14	12		
1.50	18	18	18	16	16	14	12				
2.00	18	18	18	16	14	14	12				
2.50	18	18	16	14	14	12					
3.00	18	16	14	14	12	12					
3.50	18	16	14	12							
MINIMUM WIRE GAUGE REQUIRED FOR 24 VOLTS AC OR DC											

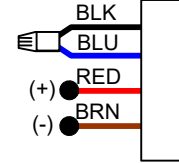
Typical System Wiring

SINGLE DOOR

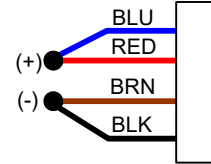


MAGNET VOLTAGE CONFIGURATIONS

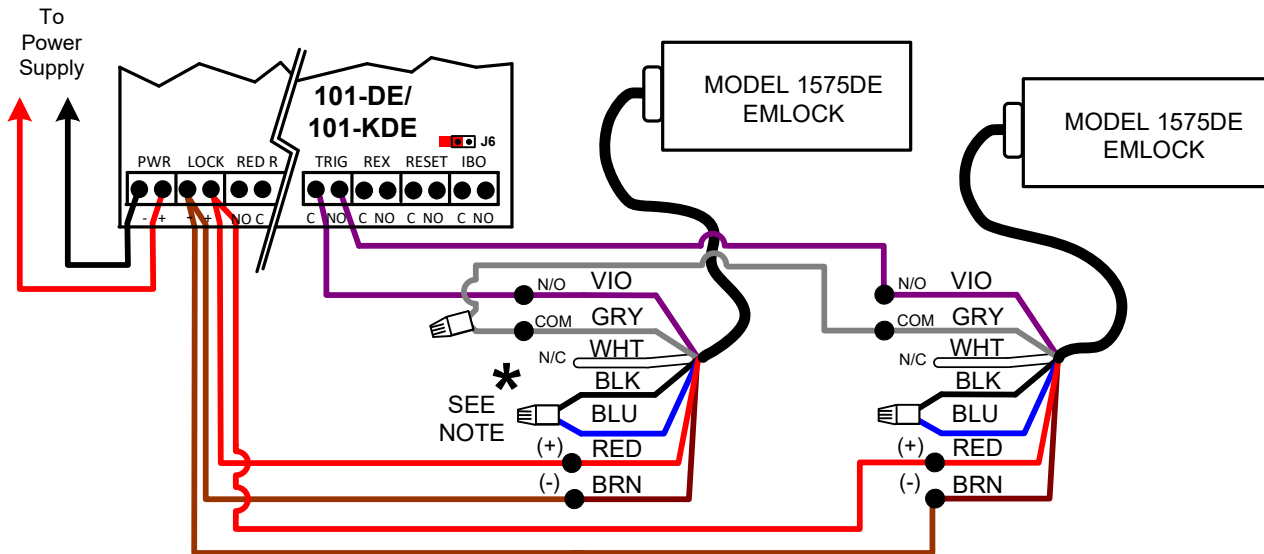
225mA @ 24VDC



450 mA @ 12VDC



PAIR OF DOORS



TRIGGER SENSOR WIRING

WIRE COLOR	CONTACT	DESCRIPTION
VIO	N/O	ACTIVATE WHEN DOOR CLOSED
GRY	COM	COMMON
WHT	N/C	ACTIVATE WHEN DOOR OPEN

Bond Sensor (BAS) Wiring

WIRE COLOR	CONTACT	DESCRIPTION
YEL	N/O	GOOD BOND
GRN	COM	COMMON
ORG	N/C	NO / POOR BOND



1575DE EMLOCK TROUBLE SHOOTING

PROBLEM	CAUSE	SOLUTION
Residual magnetism. The lock releases slowly.	Control switch wired on the AC side of the power source:	The access control switch must be wired on the DC side of the power supply. When an AC transformer and a bridge rectifier are used, the access control switch must be wired between the rectifier and the Emlock.
Poor holding power.	Armature installed rigidly: Insufficient voltage: AC voltage output:	The armature must pivot loosely from its center mounting point to permit full armature contact. Check for proper voltage at the Emlock input. If the voltage is low, determine if the correct wire gauge is being used to prevent excessive voltage drop. Check the power supply load capacity. It must meet or exceed the combined current rating of the Emlocks on the circuit. Emlocks require DC input voltage. When an AC transformer is used, a bridge rectifier must be installed to convert the AC output of the transformer to DC.
No magnetic power. Door does not lock.	No power: Input polarity reversed: Open circuit in lock coil: Coil short:	Check the input voltage at the Emlock. If the voltage is zero or a low reading, double check all wire connections. Note Polarity: 12VDC Config.: RED/BLU – Positive, BRN/BLK – Negative 24VDC Config.: RED – Positive, BRN – Negative Check the Emlock coil continuity with OHM meter. If the reading is high or open, replace the magnet. A coil short or incorrect wiring will blow fuses. Measure the coil for correct resistance. If the coil reading is zero or low, replace the magnet. If the coil resistance is correct, check the field wiring for shorts. Locate and repair the short in the field wiring.
BAS Option does not show lock secure.	Insufficient voltage: Armature installed rigidly or misaligned: Surface of magnet or armature rusted or pitted:	Check for proper voltage at the Emlock input. If the voltage is low, determine if the correct wire gauge is being used to prevent excessive voltage drop. The armature must pivot loosely from its center mounting point to permit full armature contact. Clean the armature and surface of the lock (see Page 1)